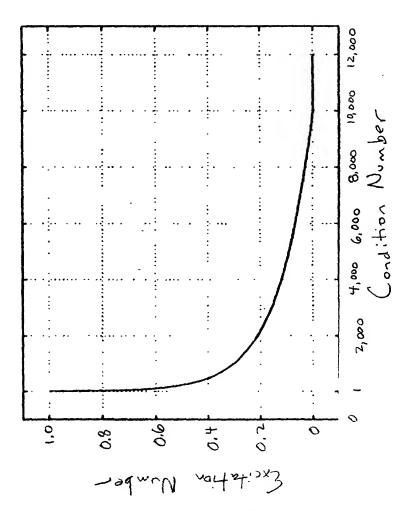
Title: Method and Apparatus for Tuning Compensation Parameters Inventor: Steven J. Yutkowitz

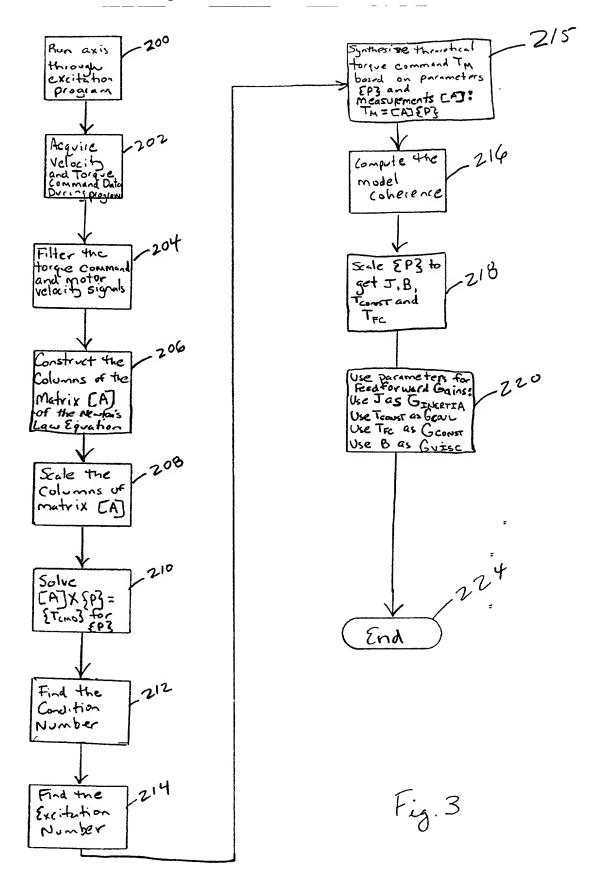
Title: Method and Apparatus for Tuning Compensation Parameters Inventor: Steven J. Yutkowitz Express Mail Label # EL343341040US Filing Date: December 14, 2001; Docket: 24914-119



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Filing Date: December 14, 2001; Docket: 24914-119

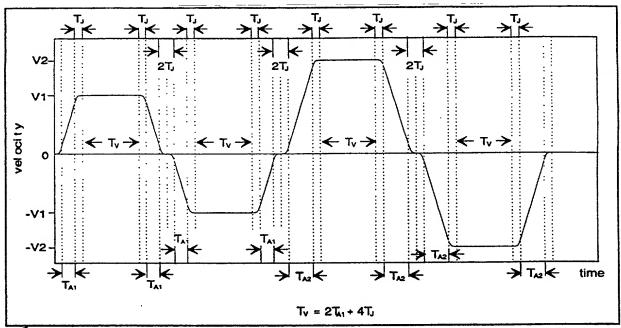
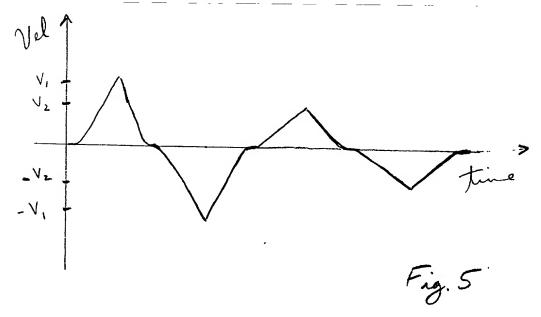


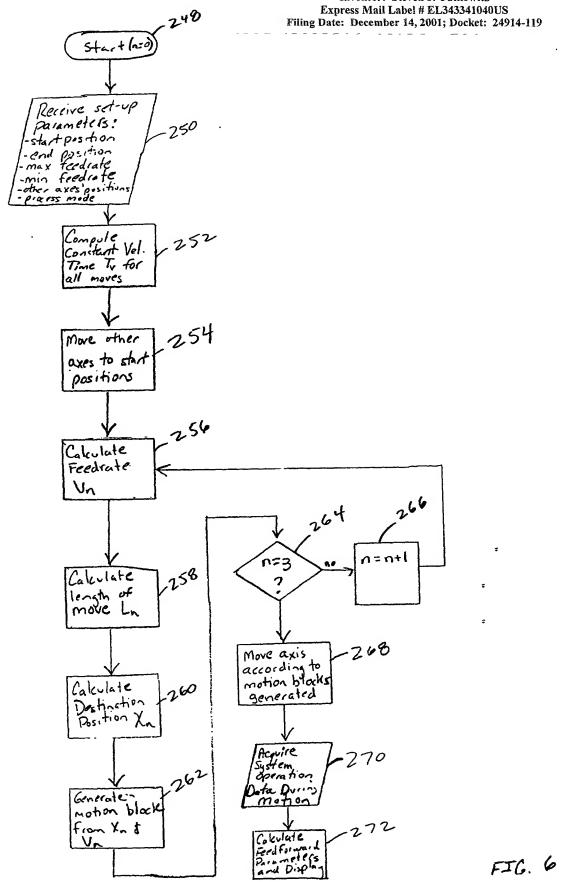
Fig. 4 - Example of Velocity Command Profile Of Excitation Part Program

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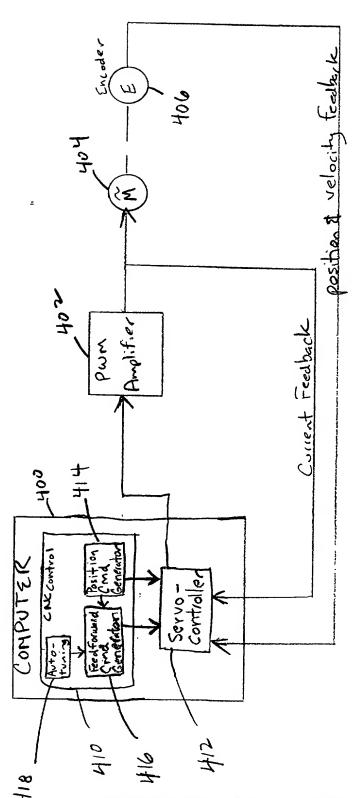
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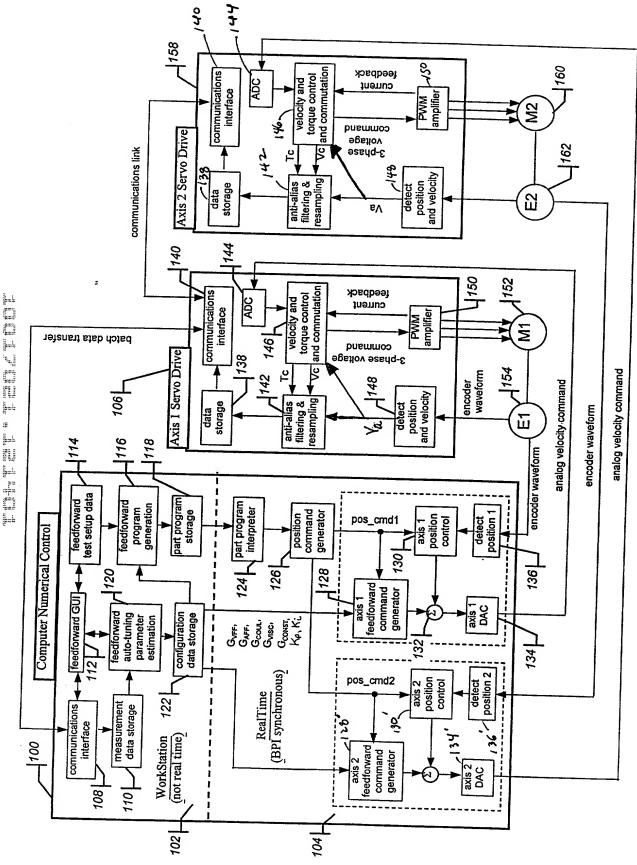


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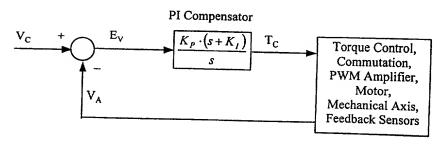


Fig. 9

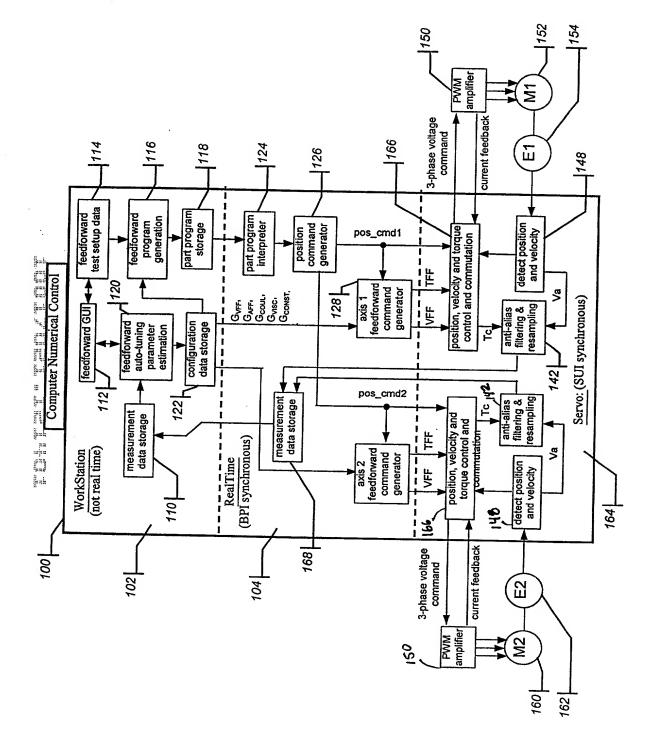


Fig. 10

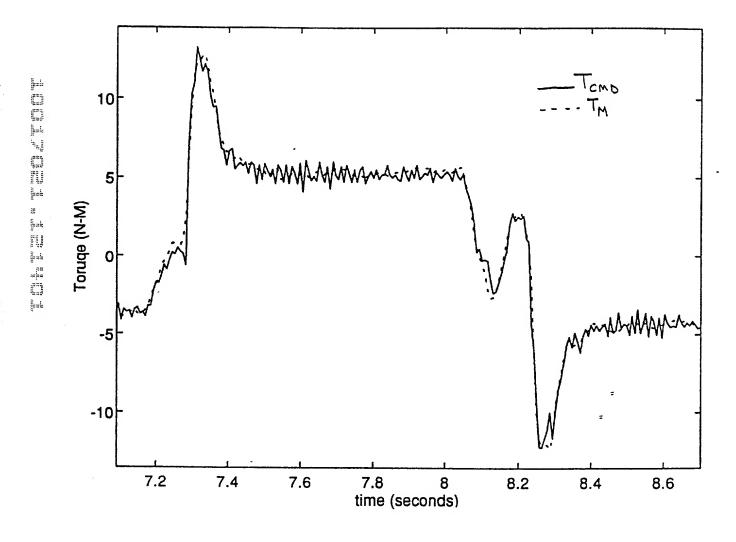


FIG. 11

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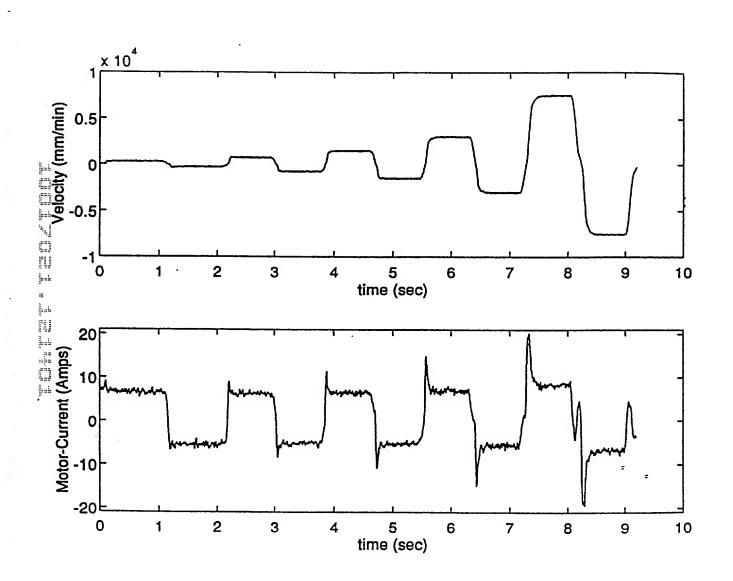


Fig. 12

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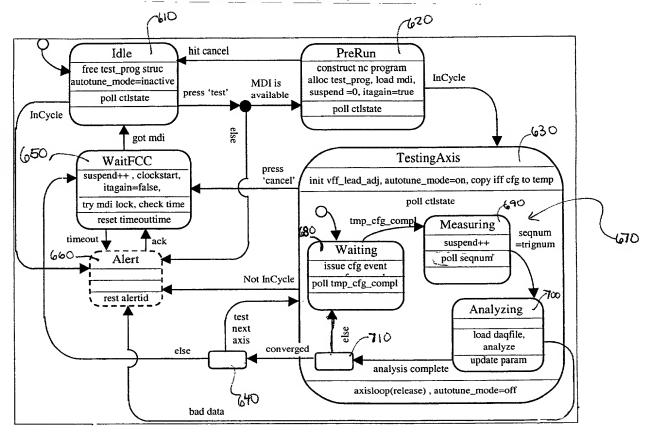
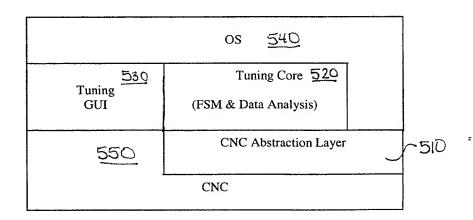


FIG. 14



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FIG. 13